



BILL OF MATERIAL

SEQ	QTY	PC MARKS	SHIP	ASS'Y.	SIZE	LENGTH	REMARKS	SOURCE	TOTAL
NO.	QTY	TOTAL				FT	IN		WEIGHT
1	4	4	1C1		COLUMN				468
	4			hss25	HSS6x6x1/4	11	7 3/4	SIZE 6063-T6	459
	4			BP1	PL 1/4 x 5 3/4	0	5 3/4	6063-T6	9
					FIELD BOLTS				
	8				1/2 Dia A325	0	7	+1HD WASH	

MATERIAL ASTM A36 U.N.O.
 PAINT: FACTORY ESP BAKED POLYESTER POWDER COAT.
 CLEANING: SSPC-SP2
 SHOP BOLTS: 1/2 Dia. A325
 OPEN HOLES: 9/16 Dia. TYP. U.N.O.
 WELD ROD E70XX U.N.

J.T. Welding

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 24 JAN 2014

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NO.	DATE	BY	DESCRIPTION	FOR APPROVAL: 01.06.2014	FINAL:
▲				PROJECT: FREE STANDING TRELLIS	FILE NUMBER: 1401
▲				TITLE: COLUMNS	DRAWING NO. 1
▲				DR. BY: IN-HOUSE STL. DTNG, LLC	DATE: 01.06.14
▲	01.06.14	R.T.	PER DESIGN DNG.	CK. BY: J.T. WELDING	DATE: