



BILL OF MATERIAL

SEQ	QTY	PC MARKS	SIZE	LENGTH	REMARKS	SOURCE	TOTAL
NO.	QTY	TOTAL	SHIP	ASS'Y.	FT	IN	WEIGHT
1	2	2B1	SUPP. BEAM				815
2	2	hss19	HSS12x6x1/4	11	11 1/2	6063-T6	674
4		hss15	HSS12x6x1/4	0	8 3/4	6063-T6	61
8		p4	PL 1/4x5 3/4	0	9 13/16	6063-T6	32
8		p7	PL 1/4x5	0	6	6063-T6	17
8		p3	PL 1/4x4 1/2	0	5 3/4	6063-T6	15
8		p9	PL 1/4x3	0	10	6063-T6	17

MATERIAL ASTM A36 U.N.O.  
 PAINT: FACTORY ESP BAKED POLYESTER  
 POWDER COAT.  
 CLEANING: SSPC-SP2  
 SHOP BOLTS: 1/2 Dia. A325  
 OPEN HOLES: 3/16 Dia. TYP. U.N.O.  
 WELD ROD E70XX U.N.

**J.T.  
 Welding**

*Norman L. Brown III*  
 Bull-Gator Engineering  
 Norman L. Brown III, PE  
 Florida Certificate # 28272  
 Florida License # 56822  
 (954) 404-8807 (954) 483-0086  
 JTB/Jan 2014

THESE DRAWINGS ARE THE PROPERTY OF J.T. AND ARE NOT TO BE REUSED OR REPRODUCED WITHOUT PRIOR WRITTEN PERMISSION.

NO.	DATE	BY	DESCRIPTION	FOR APPROVAL: 01.06.2014	FINAL:
▲				PROJECT:	FILE NUMBER:
▲				FREE STANDING TRELLIS	1401
▲				TITLE:	DRAWING NO.
▲				BEAM	
▲	01.06.14	R.T.	PER DESIGN ENG.	DR. BY: IN-HOUSE STL.DTLNG, LLC	DATE: 01.06.14
▲				CK. BY: J.T. WELDING	DATE: