FENCE SPECIFICATIONS			
1.01 FRAMING MATERIALS			
A. STEEL FRAMING, POST, RAALS, FRAMES AND BRACES: 1. TYPE 11 (ROUND SECTIONS): A.S.T.M. A-569 STEEL, MINIMUM MELD STRENGTH WELDED; HYDROSTATIC TASTING WAIVED; SIZE AND WEIGHT AS INDICATED HEREIN	OF 50,000 PSI, COLD-FORMED, ELECTRIC		
FINISH: TRIPLE COATED WITH 1.0 OWNCE ZINC PER SQUARE FOOT. 30 +/- 15 k CLEAR CROSS LINKED POLYURETHANE ACRYLIC EXTERIOR COATING, INTERNAL SU BY ZINC-RICH BASED ORGANIC COATING WITH AN 87 PERCENT MINIMUM ZINC PO	IICROGRAMS CHROMATE, 0.5 F/- D2 MILS. RFACES SHALL BE GIVEN CORROSION PROTECTION DWDER LOADING, WITH THE CAPABILITY OF		
WITHSTANDING 300 HOURS WHEN SUBJECT TO SALT SPRAY TEST A.S.T.M. B-117 RUST, SIZE AND WEIGHT REQUIREMENTS: ALL PIPING TO BE SCHEDULE 40, EXCEPT TOP AND BOTTOM 1 5/8" PIPES, WHICH MAY BE SCHEDULE 20.	, WITH A 5 PERCENT MINIMUM RED		
TRAMING MEMBER IN./O.D. LBS./FT. END, CORNER AND PULL POSTS 2.875 4.640			
LINE POSTS 2.375 3.117 RAJL AND BRACES 1.660 1.350 GATE .POSTS 4.00 9.10			
 B. STEEL GATE FRAMES (SIZE OF LEAF): 1. TYPE II (ROUND SECTIONS): 			
FINISH AS PER ITEM 2.01.A.1 ABOVE SIZE AND WEIGHT REQUIREMENTS:			
FRAMING NEWBER IN./O.D. LBS./FT. OVER 9 FT. HEIGHT OR 10 FT. HDE 2.375 3.117			
1.02 CHAIN LINK FABRIC: A. GALVANIZED STEEL: STEEL WIRE, A.S.T.M. A-392, CLASSI (E.G. 1.2 OZ./S.F.), GA	LVANIZED AFTER WEAVING,		
HELICALLY WOUND AND WOVEN WITH MESH DIMENSION AND GAUGE INDICATED. 1. FABRIC HEIGHT SHALL BE AS INDICATED ON THE DRAWINGS. 2. FABRIC TYPE:			
MEE WRE BREAKING MESH GAUGE DIAMETER LOAD 2" 9 0.146" 1290			
3. FABRIC SELVAGE: TWISTED SELVAGE AT TOP. KNUCKLED SELVAGE AT BOTTOM.			
1.03 ACCESSORIES A. FINISH:		1	TYP. 8'-0" CI
1. GALVANIZED (TO COMPLY WITH A.S.T.M. A-153, EXCEPT, THE WIRES). FINISH TO 3 B. THE WIRE: 1. TENSION LINE: 7 GAUGE GALVANIZED WIRE.	MATCH FRAMING.		N.T.S.
2. FABRIC TO LINE POSTS, RAILS AND BRACES: MINIMUM 9 GA. STEEL WIRE. 3. THES: FABRIC TO TENSION WIRE, USE 11 GA. HOG RINGS.			
C. STRETCHER BARS: ONE PIECE LENGTHS TO FULL HEIGHT OF FABRIC WITH A MININ EQUIVALENT FIBER GLASS ROD. PROVIDE STRETCHER BARS FOR EACH GATE, END, AND CLIPS SHALL BE HEAVY PRESSED STEEL OR MALLEABLE IRON.	CORNER AND PULL POST. STRETCHER BAR BANDS		
D. BARB WIRE SUPPORTING ARMS: PRESSED STEEL, COMPLETE WITH PROVISION FOR AND ATTACHING 4-ROWS OF BARB WIRE TO EACH ARM. 1. SINGLE 45 DEGREE OUTWARD PROJECTING AND VERTICAL ARMS ON GATES, INTR			
2. INTERMEDIATE ARMS SHALL HAVE HOLE FOR PASSAGE OF TOP RAIL ARMS SHA FAILURE, 250 LBS. DOWNWARD PULL AT OUTERMOST AND OF ARM.	LE BE CAPABLE TO WITHSTANDING WINDUT		
E. GALVANIZED BARB WIRE: A.S.T.M. A-121 DOUBLED-STRAND, 12-1/2 GA. WIRE WIT SPACED APPROXIMATELY 4" O.C.	H 14 GA., 4-POINT GALVANIZED BANDS		
1.04 GATES A. FABRICATION: ASSEMBLE GATE FRAMES BY WELDING CONNECTIONS. USE SAME FAB	RIC AS FOR FENCE. INSTALL FABRIC WITH		
A FABRICATION: ASSEMBLE GATE FRAMES OF WELDING CONTREMINITE DOLE DAME FRAME IS NOT USED). ATTACHED STRETCHER BARS STRETCHER BARS AT EDGES, (AND THE WIRES AT YOP AND BOTTOM EDGES, IF STRETCHER IS NOT USED). ATTACHED STRETCHER BARS TO GATE FRAME AT NOT MORE THAN 15" O.C. ATTACH HARDWARE BY MEANS WHICH WILL PROVIDE SECURITY AGAINST REMOVAL OR BREAKAGE.			
1. PROVIDE ADDITIONAL HORIZONTAL AND VERTICAL MEMBERS TO ENSURE PROPER FABRIC, HARDWARE AND ACCESORIES.			
2. BRACING: PROVIDE DIAGONAL CROSS-BRACING CONSISTING OF 3/8" DIALIETER WHERE 4 SIDED TENSION RODS ARE NOT USED. PROVIDE FRAME RIGIDLLY WITH	DUT SAG OR TWIST.		
B. GATE HARDWARE: EACH ITEN GALVANIZED AS PER A.S.T.M. A-153, (EXCEPT THE 1. HINCES : PRESSED STEEL OR MALLEABLE IRON TO SUITE GATE SIZE, NON-LIFT OPENING - STEEL OR MALLEABLE IRON TO SUITE GATE SIZE, NON-LIFT			
OPENING. PROVIDE ONE (1) PAIR OF HINGES FOR EACH LEAF. 2. LATCH : FORKED TYPE TO PERMIT OPERATION FROM EACH SIDE OF O 3. KEEPER : PROVIDE KEEPER FOR EACH LEAF OF GATE, WHICH AUTOMATICALLY	ATE: PAD LOOK EYE SHALL BE AN INTERGREAT PART OF LATCH. ENGALES THE GATE LEAF AND HOLDED IN THE		
OPEN POSITION UNTIL MANUALLY RELEASED. 4 DOUBLE CATES- PROVIDE DROP ROD TO HOLD INACTIVE LEAF, PROVIDE PIPE T			
GATE LEAVES. 1.05 SETTING MATERIALS			
A. CONCRETE: PROVIDE CONCRETE CONSISTING OF PORTLAND CEMENT COMPLYING WI WITH A SIT M C-33 AND CLEAN WATER, MIX MATERIALS TO OBTAIN CONCRETE WI	TH A MINIMUM 28-DAY COMPRESSIVE		
STRENGTH OF 2500 P.S USING AT LEAST 4 SACKS OF CEMENT PER CU. YD. 1" L ALUMP, AND 2 PERCENT TO 4 PERCENT ENTRAINED AIR. PREPARE TO CONFORM	IAXINUM SIZE AGGREGATE, MAXIMUM 3 IQ A.S.T.M. C-94		
PART 2 EXECUTION : 2.01 POST INSTALLATION			
A. LAYOUT:			
 END CORNER AND PULL POST: PROVIDE AT EACH TERMINATION AND CHANGE I DEGREES OR MORE. LINE POSTS: SPACE UNIFORMLY NOT TO EXCEED 10 FEET ON CENTER. 	N BORIZONTAL OR VERTICAL DIRECTION OF 30		
B. CONCRETE SET POSTS: DRILL HOLES (AFTER FINAL GRANDING) IN FIRM, UNDISTUR DIAMETER EQUAL TO 4 TIMES THE DIAMETER OF THE POST, AND DEPTHS APPROX NOTED OTHERWISE. EXCAVATE DEEPER AS REQUIRED FOR ADEQUATE SUPPORT IN	MATE 6" DEEPER THAN POST BOTION, UNLESS.		
HEAVY LATERAL LOADS (I.E., GATE POSTS). 1. SET POSTS NOT LESS THAN 36" BELOW SURFACE WHEN IN FIRM, UNDISTURBED	0 SOIL, UNLESS OTHERWISE INSTRUCTED.		
2. PLACE CONCRETE AROUND POSTS IN A CONTINUOUS POUR, TAMP FOR CONSOLIDATION. TROWEL FINISH TOPS OF FOOTINGS. AND SLOPE OR DOME TO DIRECT WATER AWAY FROM POSTS. TOP EDGE OF FOOTING SHALL MEET FINISH GRADES AS SHOWN ON THE DRAWINGS. 3. CATE DOSE AND LADDWARE, SET VERDERS, SLOPS, SLEEVES AND OTHER ACCESSORIES IN CONCRETE, FORM AND TROWEL		6	TYP. CORNE
3. GATE POSTS AND HARDWARE: SET KEEPERS, STOPS, SLEEVES AND OTHER ACCESSORIES IN CONCRETE. FORM AND TROWEL TOP SURFACE OF CONCRETE BASE. C. PLUMB AND ALIGN EACH POST (VERTICALLY, HORIZONTALLY AND TOP). MAINTAIN IN POSITION UNTIL PLACEMENT IS COMPLETE.			N.T.S.
D. CAP ALL MEMBER TOPS.			
2.02 BRACING AND FRAMING A. INSTALL HORIZONTAL PIPE BRACE AT MID HEIGHT ON EACH SIDE OF CORNER POSTS AND AT GATE, END, AND PULL POSTS FIRMLY			GALVANIZED CHA
ATTACH WITH PROPER RITHINGS, INSTALL DIAGONAL TENSION RODS AT THESE POINTS. INSTALL BRACES SO POSIS ARE PLUMB WHEN DIAGONAL ROD IS UNDER PROPER TENSION.		2	GALVANIZED STE
2.03 FABRIC INSTALLATION FABRIC: INSTALL FABRIC ON EXTERIOR SIDE OF FENCE, AND ATTACH TO FRAMEWORK SO THAT FABRIC REMAINS IN TENSION AFTER		3	GALVANIZED STE
PULLING FORCE IS RELEASED. PULL FABRIC TAUT AND THE TO POSTS, RAILS AND TENSION WIRES. LEAVE APPROXIMATELY 2" BETWEEN FINISH GRADE AND BOTTOM SELVACE. 1. THES: FABRIC TO RAILS AND BRACES AT 24" INCHES O.C.; POSTS AT 14" INCHES O.C.		4	GALVANIZED BRA
2. HOG RINGS: ATTACH FABRIC TO TENSION LINES AT 24" O.C.		5	GALVANIZED BRA
5 FENCE SPECIFICATIONS		(6) (7)	GALVANIZED BAR
			LINE POST 2 1/2" (
		8	GALVANIZED PRE
Τήτ		(9)	GALVANIZED BRA
GALVANIZED POST EMBEDDED IN CONC. FOQTING	-^-	(10) (11)	GALVANIZED BRA
	FINISH — GALVANIZED POST EMBEDDEDIN CONC.	(12)	GALVANIZED MID
CONC. FOOTING	GRADE	(13)	GALVANIZED BOT
		14	GALVANIZED TOP
12" X 12"		(15)	GALVANIZED STE
* *			
7 8'-0" AND 10'-0" POST FOOTING DETAILS	8 4'-0" & 6'-0" POST FOOTING DETAILS	9	FENCE SCH
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